

STRUCTURAL TECHNOLOGIES · DESIGN · TESTING · CODE EVALUATION

NATIONAL BUILDING CODE OF CANADA - ALBERTA EDITION ENGINEERING EVALUATION REPORT

Date Dec 29, 2020 File No. 0084-4-1

For Trex Company, Inc.

Address | 160 Exeter Dr., Winchester, VA 22603-8605

Subject

Trex Enhance® Basics and Naturals Wood-Plastic Composite Deck Boards

Evaluation Scope

This report is provided to assist registered design professionals and building officials in Canada with determining compliance to the performance objectives in the named building codes.

The material(s) and system(s) described herein have been evaluated to the 2019 National Building Code of Canada Alberta Edition (NBC(AE)), Division A, Sections 1.2.1.1.(1)(a) and 1.2.1.1.(1)(b) for compliance with the objectives and functional statements attributed to the applicable acceptable solutions in Division B, for buildings classified under Part 3/4/5 and Part 9 construction.

CSI DIVISION: 06 00 00 WOOD, PLASTICS, AND COMPOSITES

SUBDIVISION: 06 53 00 Plastic Decking

CODE SECTIONS AND STANDARDS:

NBC(AE) Div. B Section	<u>Description</u>	Referenced Standard or Div. B Section ¹	<u>Year</u>
3.1.12.1.(2)	Determination of (Flame-Spread and Smoke Developed Classification) Ratings	CAN/ULC-S102.2	2010
3.4.6.1	Slip Resistance of Ramps and Stairs	-	-
3.8.3.2.(2)(c)	Barrier-Free Path of Travel	-	-
3.8.3.3.(1)(a)	Exterior Walks	-	-
4.1.3.2	Strength and Stability	Table 4.1.3.2A	2019
4.1.3.4	Serviceability	4.1.3.5	2019
4.1.3.5.(1)(a)	Deflection	-	-
4.1.4.1.(1)	Dead Loads	-	-
4.1.5	Live Loads Due to Use and Occupancy	Table 4.1.5.3	2019
4.1.6	Loads Due to Snow and Rain	-	-
4.1.7.1.(5)(a)	Wind Load	4.1.7.3	2019
4.3.1.1 ²	Design Basis for Wood	CSA 086	2014
4.3.1.3 ²	Termites	9.3.2.9	2019



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NBC(AE) Div. B Section	<u>Description</u>	Referenced Standard or Div. B Section ¹	<u>Year</u>
9.3.2.2 ²	Lumber Grades	Table 9.3.2.1	2019
9.3.2.9.(5)(c)(i) ²	Termite and Decay Protection	CAN/CSA-O80.1	2008
9.4.1.1.(1)(c)(i)	Structural Design Requirements and Application Limits	Part 4	2019
9.4.2	Specified Loads	-	-
9.4.2.3	Platforms Subject to Snow and Occupancy Loads	-	-
9.4.3.1	Deflections	Table 9.4.3.1	2019
9.5.2.1.(1)	Barrier-Free Design, General	3.8	2019
9.8.9.1	Loads on Stairs and Ramps	-	-
9.8.9.6.(2)	Finish for Treads and Landings	-	-
9.10.3.2	Flame Spread Ratings	Part 3, App D	2019
9.23.3.1.(3)	Standards for Nails and Screws	ASME B18.6.1	1981
9.30.3.1.(1) ²	Wood Strip Flooring, Thickness	Table 9.30.1	2019

^{1.} Only the applicable reference standards and code sections sited in the main body text are listed. (-) indicates that the main body text covers the full explanation of the objective.

Compliance Statement: Trex Enhance[®] Basics and Naturals Wood-Plastic Composite Deck Boards, when installed as described in this report, have demonstrated compliance with the objectives and functional statements of the listed sections of the 2019 National Building Code of Canada Alberta Edition.

Design and performance information can be found in Section 2 of this report.

This report has been prepared and reviewed on behalf of Boca Engineering Co. by:

Christopher Bowness, P.Eng., P.E.

Date

2020-12-25



Evaluation

1.0 PRODUCT DESCRIPTION:

Trex Enhance® Basics and Naturals deck boards are composed of a recycled low-density polyethylene (LDPE) and wood fiber composite. The plank profile is nominal 1 inch by 5.5 inch (25 mm x 140 mm), in lengths of 12, 16 and 20 ft (3.7, 4.9, and 6.1 m), weighing 1.9 lb/ft length (2.8 kg/m), with top surface finish of an embossed simulated woodgrain pattern. The bottom surface is fluted, and side edges are either flat or grooved to fit hidden fasteners.

Deck boards are supplied in a variety of colours, and are intended for use as a walking surface on exterior decks, balconies, porches, and walkways, including stairs.

2.0 TECHNICAL EVALUATION:

2.1 INSTALLATION

2.1.1 Manufacturer's published installation instructions are available online at: https://www.trex.com/trex-owners/customer-support/downloads/#productinstall.

^{2.} Alternative solution evaluation completed for these code sections. See Attachment 3 for discussion of methodology.



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2.1.2 Manufacturer's installation instructions, building code, and additional details in this report are to be followed.

2.2 MATERIALS PROPERTIES

The materials properties of Trex Enhance® Basics and Naturals deck boards, tested as per ASTM D7032, Standard Specification for Establishing Performance Ratings for Wood-Plastic Composite and Plastic Lumber Deck Boards, Stair Treads, Guards, and Handrails, are provided in Attachment 1, Table 1 of this report.

2.3 CODE SECTIONS REVIEW

NBC(AE) Div. B Description Section

3.1.12.1.(2) Determination of (Flame-Spread and Smoke Developed Classification) Ratings

Trex Enhance® Basics and Naturals deck boards have been tested to CAN/ULC S102.2 and received a flame-spread rating of 45.

Comparable use materials in NBC(AE) App D Tables D-3.1.1.-A & B, with an assigned flame-spread rating:

Lumber: 150; Hardwood or Softwood Flooring: 300

Flame-spread rating of 45 is equal to or better than that of the comparable materials.

Deck boards are for exterior use only, therefore the smoke developed index is regarded as not applicable.

3.4.6.1 Slip Resistance of Ramps and Stairs

Trex Enhance® Basics and Naturals deck boards, for use as surfaces for ramps and stairs, have been tested to ASTM F1679, *Standard Test Method for Using a Variable Incidence Tribometer (VIT)*, and received coefficient of friction values of:

Enhance G2 I ASTM F1679 Coef	
Parallel (Dry):	0.51
Parallel (Wet):	0.34
Perpendicular (Dry):	0.53
Perpendicular (Wet):	0.38

This Code section requires that the surfaces of ramps, and landings and stair treads shall have a finish that is "slip resistant." The term slip resistant is called for in several places throughout the Code, but is never quantified to how "slip resistant" is defined or measured.

The common industry practice is to test materials to a nationally recognized standard and report the coefficient of friction between the walking surface and a rubber material representing the sole of footwear.

International standard ASTM D7032 calls for Slip Resistance testing conducted to ASTM F1679. The determination of code compliance is discretionary to the building design requirements, which reverts to the discretion of the design professional and/or the AHJ.

Guidance on designing for slip resistance can be found in CSA B651, referenced in NBC(AE) 3.8.3.1.(1).



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3.8.3.2.(2)(c) Barrier-Free Path of Travel

Calls for exterior walking surfaces within barrier-free path of travel to be "stable, firm and slip-resistant." Trex Enhance® Basics and Naturals deck boards installed under specified loads as described in this report meet the deflection limits of NBC(AE) 4.1.3.5.(1)(a), and slip resistance has been quantified in commentary to NBC(AE) 3.4.6.1, to satisfy the requirements of this Code section.

3.8.3.3.(1)(a) Exterior Walks

Requires that exterior walks have a "slip-resistant, continuous and even surface." See this report commentary to NBC(AE) 3.4.6.1 and 3.8.3.2.(2)(c).

4.1.3.2 Strength and Stability

Design service live load rating is maximum 100 psf (4.8 kPa) @ 16-inch (450-mm) o/c supports.^{1, 2, 3}

Design service wind uplift rating is maximum 125 psf (6.0 kPa) @ 16-inch (450-mm) o/c supports.

Span	Enhance G2 Deck Boards Maximum Live Load (psf, kPa)		
(in, mm)	Deflection Limit		
	L/180	L/240	L/360
16 in	100 psf	100 psf	71 psf
405 mm	4.8 kPa	4.8 kPa	3.4 kPa

- 1. Calculated using the published strength and stiffness values in Table 1 of this report, deck board spanning and secured to a minimum of three supports, applying an L/240 live load deflection limit, and a total dead load of 0.5 kPa. See table for other load and deflection limit values.
- 2. Other loading conditions limits may be calculated using the materials values published in Table 1 of this report.
- 3. Deck boards tested in manner intended for use were subjected to maximum compression and shear forces for loading condition, where bending strength and deflection were shown to be the governing limit states.

The load combinations in NBC(AE) Table 4.1.3.2.-A that are applicable to the use of this product are those with Dead, Live, Wind, and Snow.

The allowable strength capacity of Trex Enhance® Basics and Naturals deck boards is published as the tested ultimate strength values adjusted for reductions due to temperature and moisture effects, with a safety factor of 2.5. The 2.5 factor may be regarded as the limit states load factor divided by the resistance factor.

4.1.3.4 Serviceability

Serviceability considerations of deflection under load, long-term durability and creep have been evaluated through testing, as reported in Attachment 1, Table 1 of this report.

4.1.3.5.(1)(a) Deflection

The deflection limit of L/180 (0.09-inch [2.2 mm] @ 16-inch span) @ 100 psf (4.8 kPa) live load is in conformance with CSA 086 clause 5.4.2.

4.1.4.1.(1) Dead Loads

Dead load of Trex Enhance® Basics and Naturals deck board material weight and accessories may be taken as 4.2 psf (0.2 kPa).



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4.1.5 Live Loads Due to Use and Occupancy

Live loads for occupancy use are found in NBC(AE) Table 4.1.5.3. Deck board applications live loads range from 1.9 to 4.8 kPa.

4.1.6 Loads Due to Snow and Rain

The maximum design snow and rain load is 100 psf (4.8 kPa) @ 16-inch (450 mm) o/c supports. Per NBC(AE) 4.1.5.5.(3), design live load of exterior pedestrian areas is taken as the greater of the occupancy live load or snow and rain load, not combined.

4.1.7.1.(5)(a) Wind Load

The maximum design wind uplift pressure is 125 psf (6.0 kPa).

Specified wind pressure of secondary structural members is found by the static procedure equation in NBC(AE) 4.1.7.3.

4.3.1.1 Design Basis for Wood

Trex Enhance® Basics and Naturals deck boards have been compared to those of materials in CSA O86, *Engineering Design in Wood*, and are found to perform as a suitable alternate for those materials when used for the intended purposes stated in the installation and limitations sections of this report. The alternative solution methodology is further discussed in Attachment 3.

4.3.1.3 Termites

Refers to article 9.3. See this report commentary to NBC(AE) 9.3.2.9.

NBC(AE) Div. B Description

Section

9.3.2.2 Lumber Grades

Trex Enhance® Basics and Naturals deck boards have been compared to those of materials in NLGA 2014, Standard Grading Rules for Canadian Lumber, and are found to perform as a suitable alternate for those materials when used for the intended purposes stated in the installation and limitations sections of this report. The alternative solution methodology is further discussed in Attachment 3.

9.3.2.9.(5)(c)(i) Termite and Decay Protection

Trex Enhance® Basics and Naturals deck boards have been tested for decay and termite resistance and found to perform as well as pressure-treated Pine lumber in accordance with CAN/CSA-O80.1 for UC3.2 exterior construction.

9.4.1.1.(1)(c)(i) Structural Design Requirements and Application Limits

The design methodology in this evaluation for determining conformance to Part 9 has been performed in accordance with NBC(AE) 9.4.1.1.(1)(c)(i) using the loads and deflection limits specified in Part 9.

9.4.2 Specified Loads

See this report commentary to NBC(AE) 9.4.2.3.



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9.4.2.3 Platforms Subject to Snow and Occupancy Loads

See this report commentary to NBC(AE) 4.1.3.2 for design load and deflection limits. The exterior balcony occupancy floor load in Part 9 is generally 1.9 kPa. Where exterior balconies are subject to snow loads, the greater of floor or snow load is to be used as the design load.

9.4.3.1 Deflections

The deflection limits of NBC(AE) Table 9.4.3.1 are met for applicable loading conditions. See this report commentary to NBC(AE) 9.4.2.3.

9.5.2.1.(1) Barrier Free Design, General

Refers to NBC(AE) Section 3.8. See this report commentary to NBC(AE) 3.8.3.2.(2)(c) and 3.8.3.3.(1)(a).

9.8.9.1 Loads on Stairs and Ramps

The installation of Trex Enhance® Basics and Naturals deck boards at 16-inch (405-mm) span meets the strength and serviceability requirements for stairs at uniform loads of 1.9 kPa and 4.8 kPa. For improved serviceability, when installed as plank stair treads, it is recommended to use the design criteria of ASTM D7032, with supports spanned at maximum 9 inches (230 mm) to limit the deflection of a 300-lb (1.3 kN) point load at centre-span to ½-inch (6.4 mm).

9.8.9.6.(2) Finish for Treads and Landings

See this report commentary to NBC(AE) 3.4.6.1.

9.10.3.2 Flame Spread Ratings

Refers to test methods in Part 3 and Appendix D. See this report commentary to NBC(AE) 3.1.12.1.(2).

9.23.3.1.(3) Standards for Nails and Screws

Deck screws supplied by Trex for hidden fastening comply with ASME B18.6.1.

9.30.3.1.(1) Wood Strip Flooring, Thickness

The nominal thickness of Trex Enhance® Basics and Naturals deck boards meets NBC(AE) Table 9.30.3.1 for exterior-use softwood lumber. The Trex materials are found to perform as well as a natural wood plank such as SPF No. 2 lumber for the intended purposes within the limitations of this report.

3.0 LIMITATIONS:

- 3.1 This Evaluation is for the base code requirements of the building system as addressed in this report. In some building applications, additional performance objectives may be required by Code which must be addressed in the building design for those specific cases.
- 3.2 Design calculations, drawings, and special inspections are to be furnished for building projects by registered professionals as required by the respective jurisdictional authorities and Codes.
- 3.3 Deck boards are to be installed with a minimum width-to-width gap of $^3/_{16}$ inch (4.8 mm), and end-to-end gap of $^1/_8$ inch (3.2 mm) if installed at greater than 4.5°C or $^3/_{16}$ inch (4.8 mm) if installed at less than 4.5°C, to allow for drainage and linear expansion of framing materials.
- 3.4 Deck boards are not for use as bracing against lateral (wind or seismic) loads.



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- 3.5 Products are for exterior use only.
- 3.6 Products are to be used as exterior deck flooring planks only. No other functions of lumber materials used in buildings are addressed in this evaluation.
- 3.7 Strength and performance values apply to temperature at deck surface ranging from -29°C to 52°C.
- 3.8 Deck boards are to be fastened to wood framing built in conformance to NBC(AE) Part 4 or Part 9 using corrosion resistant #7 screws supplied by Trex or jobsite supplied min. #8 wood deck screws complying with ASME B18.6.1.
- 3.9 The product is to be installed perpendicular to supports spaced no greater than 16 inch (405 mm) on center. Each plank is to span across at least three supports.
- 3.10 Installation directly to underfloor sheathing is not permitted. When installing over solid deck sheathing, sleepers of a minimum true dimension of 1.5 inch x 1.5 inch (38 mm x 38 mm) to be placed and fastened to framing, beneath as deck board supports, at maximum 16 inch (405 mm) on center perpendicular to deck boards.

4.0 FIRE CLASSIFICATIONS:

Summary of fire performance classifications found by testing to code referenced standards:

Combustible: Trex Enhance® Basics and Naturals deck boards are a combustible material as defined in NBC(AE), Div A, 1.4.1.2.

CAN/ULC S102.2: Flame Spread Index of 45.

5.0 QUALITY ASSURANCE ENTITY:

The products evaluated in this report are surveyed at the approved manufacturing locations with third-party quality assurance inspections and product certification labeling by QAI Laboratories, Inc.

6.0 MANUFACTURING PLANTS:

The manufacturing plants of deck board materials covered in this evaluation are located in the following city/province locations: Winchester, VA; Fernley, NV.

7.0 LABELING:

Labeling shall be in accordance with the requirements of and bear the certification mark of the Accredited Quality Assurance Agency.

8.0 EVALUATION RENEWALS:

This Evaluation Report expires Dec 31, 2021, open to renewal, and is valid until such time as the named product(s) changes, the Quality Assurance Agency changes, the report is amended, or provisions of the Code that relate to the product change.

9.0 REFERENCE TESTING AND EVALUATION DOCUMENTS:

Entity	Entity Accreditation ¹	<u>Standards</u>	Report No.	Issue Date
Intertek	IAS TL 144	AWPA E10, ASTM D3345	E5777.01-119-19	2015-Nov-04
Intertek	IAS TL 144	ASTM D7032, D7031, E330	15515.01-119-19	2018-Oct-25
Intertek	IAS TL 144	ASTM D695	K1513.04-106-31	2019-Dec-09
Right Testing Labs	IAS TL 859	CAN/ULC S102.2	RTL0017-3	2020-Mar-12
Intertek	IAS TL 144	ASTM F1679	K8242.01-119-19	2020-Apr-23



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QAI Laboratories SCC 10024 Quality Assurance B1109-1 2018-Jul-31

 Testing, certification, evaluation, and inspection agencies referenced have been verified to be accredited by Standards Council of Canada (www.scc.ca) or International Accreditation Service (www.iasonline.org) for the applicable scope, in good standing on the date of the evaluation, in accordance with ISO 17025 and ISO 17020 international standards for testing and inspection bodies.

10.0 CERTIFICATION OF INDEPENDENCE:

- Boca Engineering Co., it's employees and shareholders, do not have, nor do they intend to or will acquire, a financial interest in any company manufacturing or distributing products that they evaluate.
- 10.2 Boca Engineering Co. is not owned, operated or controlled by any company manufacturing or distributing products that they evaluate.

11.0 EVALUATION REPORT TERMS:

This report is a general evaluation of the building code section requirements as identified and applies only to the samples that were evaluated. It does not imply any endorsement or warranty, nor that the signatory Engineer is the Designer of Record of any construction project for which the information is used.

ATTACHMENTS:

1.	Materials Properties as per ASTM D7032	(pg 9)
2.	Deck Board Profile and Installation Diagram	(pg 10)
3.	Discussion of Limit States Design Procedure	(pg 11-12)

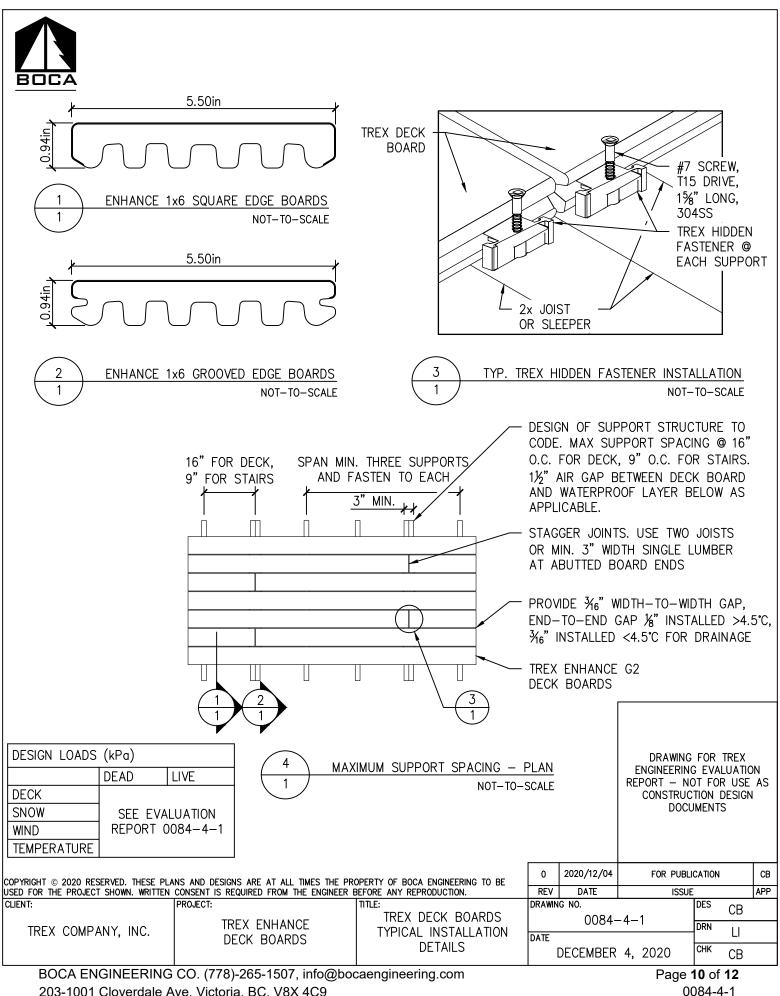


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ATTACHMENT 1: MATERIAL PROPERTIES

	TABLE 1: TREX	ENHANCE DECK BOARDS, MATERIALS PROPE	RTIES PER ASTM D70)32	
D7032 Section	Property	Requirement	Value 1563 in-lb (0.1767 kN-m)		
4.4.1	Flexural Strength Moment Capacity (M _u)	Report Value			
4.4.2	Flexural Stiffness (EI)	Report Value	66,940 lb-in² (0.1921 kN-m²)		
			Strength (52°C):	-33%	
4.5.1	Temperature Effect	Report % change of strength and stiffness	Stiffness (52°C):	-44%	
4.5.1	remperature Effect	@ 52°C & -29°C	Strength (-29°C):	0%	
			Stiffness (-29°C):	0%	
4.5.2	Moisture Effect	Report strength adjustments after water saturation	0% water absorptio	n, 0% adjustments	
4.6	Liltroviolet (LIV) Effect	Report % increase/decrease of strength and stiffness	Strength:	-1%	
4.6	Ultraviolet (UV) Effect	after 2000 hrs of accelerated weathering	Stiffness:	-4%	
4.7	France Thom Effect	Report % change of strength and stiffness after three	Strength:	0%	
4.7	Freeze-Thaw Effect	24-hr freezing cycles @ -29°C	Stiffness:	-8%	
4.8.1	Fungal Decay Resistance	Compare test block per AWPA E10 to ACQ pressure- treated lumber	Performed equivalent to ACQ-treated Pine		
4.8.2	Termite Decay Resistance	Compare test block per ASTM D3345 to ACQ pressure-treated lumber	Performed equivalent to ACQ-treated Pine		
4.9	Surface Burning Characteristics ¹	Flame-spread index no greater than 200	45		
5.3.1	Determination of	Design strength and stiffness service values after climate adjustment factors, with strength safety	Moment Strength (M _{SERVICE}):	419 lb-in (0.0474 kN-m)	
	Allowable Service Loads	factor of 2.5 applied	Stiffness (EI _{SERVICE}):	37,486 lb-in ² (0.1076 kN-m ²)	
5.3.2	Concentrated (Stair tread) Load	Deflection < 0.125" @ 300 lbf, and ultimate > 750 lbf	9" span, Δ = 0.0641", Ult = 1181 lbf Meets requirements		
5.4	Creep-Recovery Test	2x 100 psf design load for 24 hrs, min 75% deflection recovery	85% Recovery Meets requirements		
	Mechanical Fastener	Report value of fastener pull-through of the deck	Pull-Through:	180 lbf / screw	
5.5	Holding Test	board, and withdrawal from framing substrate, with strength safety factor of 3 applied	Withdrawal:	195 lbf / screw	
		эт этом от	Parallel (Dry):	0.51	
		Report the dry and wet coefficients of friction, tested	Parallel (Wet):	0.34	
5.6	Slip Resistance Test	by ASTM F1679 in the parallel and perpendicular-to- span directions	Perpendicular (Dry):	0.53	
		Span an ections	Perpendicular (Wet):	0.38	
	Wind Uplift	System maximum uplift design pressure, tested by ASTM E330-02, with safety factor of 3 applied	125 psf (6.0 kPa) maxir 16 inch (400 mm)		
Add. Tests	90-day Load Duration	2x 100 psf design load for 90-days, per ASTM D7031, no evidence of tertiary creep	No evidence of tertiary creep Meets requirements 370 psi (2.55 MPa)		
	Compressive Strength (psi)	Design compressive strength per ASTM D695 service values after climate adjustment factors, with strength safety factor of 2.5 applied			

^{1.} CAN ULC/S102.2 test results substituted for ASTM E84 test.



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ATTACHMENT 3: DISCUSSION OF LIMIT STATES DESIGN PROCEDURE

Acceptable Solutions

Once the materials properties of the Trex deck boards have been established, design to prescribed performance requirements in the code can be conducted. From the perspective of meeting the requisite acceptable solutions of the in-use performance required by Code for exterior deck planks, much of the design evaluation fits within the acceptable solution methodology of Part 3/Part 4 and of Part 9, where the specific Code requirements are shown to meet the Code as-written.

Alternative Solutions - Wood-Plastic Composite (WPC) Components

The wood-plastic composite (WPC) components do not fit within a code-referenced material standard, so an alternative solution design evaluation method is employed to ensure that the material as installed meets the minimum level of performance required by Code following NBC(AE) Div A 1.2.1.1.(1).(b).

The deck board material dimensions, constituents, installation methods, and end-use as an exterior deck plank, most closely align as an alternate for natural wood materials used for the same purpose that fall within acceptable solution materials specifications in Div B, Articles 4.3.1.1, 4.3.1.3, 9.3.2.2, 9.3.2.9.(5)(c)(i), and 9.30.3.1.(1). Article 4.3.1.1 furthers refers to CSA 086, *Engineering Design in Wood*, and Article 9.3.2.2 further refers to NLGA 2014, *Standard Grading Rules for Canadian Lumber*.

Appropriate published standards by organizations accredited by Standards Council of Canada have been used to complete the alternative solutions evaluation through testing and design modeling.

ASTM D7032-17, Standard Specification for Establishing Performance Ratings for Wood-Plastic Composite and Plastic Lumber Deck Boards, Stair Treads, Guards, and Handrails, has methods for testing the strength and deflection of deck boards inclusive of considering the effects of possible strength loss due to temperature, aging, moisture, and freezethaw. The deck board properties found through testing were taken through a design model using the loading requirements of NBCC Part 4 and Part 9.

The applicable objectives and functional statements from NBC(AE) Div A Part 2 and 3, taken from the referenced Div B acceptable solutions, that the WPC components have been verified to satisfy are:

Objectives are to limit the risk of injury, illness, or damages, caused by:

Symbol	Description
OS2.1	Ultimate loads on building elements
OS2.3	Damage or deterioration of building elements
OH4	Illness attributed to vibration and deflection
OP2.1	Loads bearing on the building elements that exceed their loadbearing capacity
OP2.3	Damage to or deterioration of building elements
OP2.4	Vibration or deflection of building elements



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The building elements are to perform the following functions:

Symbol	Description
F20	Support and withstand expected loads
F21	Limit dimensional change
F22	Limit movements under expected loads and forces
F80	Resist deterioration from expected service conditions
F81	Minimize the risk of malfunction, interference, damage, tampering, lack of use or misuse